



# **Smart Devices**

# The cover sensor unit and cover microswitch unit

The cover sensor unit and cover microswitch unit that detect 1, 2 and 3 (shown below) are closed tightly during sewing, thereby preventing the sewing machine from starting up unexpectedly.



1. Eye guard with an open/close sensor



2. Cloth plate cover with an open/close microswitch

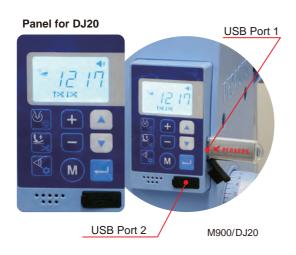


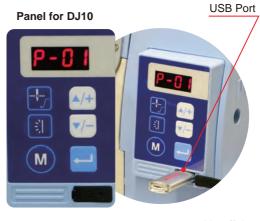
3. Presser foot arm with an open/close sensor

# Operation panel and control box are integrated with the machine head

The energy-saving and highly efficient servomotor is installed in the direct-drive style.

The sewing machine quickly starts up and stops with increased accuracy, thereby demonstrating improved responsiveness.





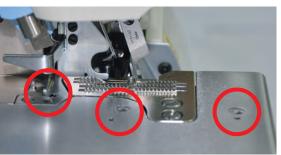
M900/DJ10

**USB** port

The USB port is standard on the control panel and You can easily upgrade the software. The M900/DJ has another one USB port for charging a smartphone, etc.

### Automatic thread trimmer with a material sensor

The M900/DJ Series of sewing machine is provided as standard with the side cutter with 2-point material sensor (DJ21,22) and the Chain-off the thread trimming device with a 3-point material sensor (DJ23). Under the full-automatic mode, the material sensor detects the presence / absence of the material to prevent the operator from erroneously operate the side cutter etc. In addition to the full-automatic mode, the manual mode and the semi-automatic mode can be selected.

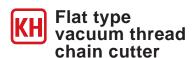


3-point material sensor

# Operator fatigue reduction ( LED light ) Standard equipment with all series

For the LED light, the improved toning function with two additional colors (white / light bulb color) is provided. Illuminance of the LED light is adjustable in five levels. This LED light helps reduce the operator's eye fatigue who is engaged in sewing work for a long time.

# Standard Device



The suction inlet is positioned behind the needle plate horizontally.



# Vertical type vacuum thread chain cutter

The suction inlet is positioned vertical to the needle plate.



# Needle thread releasing device

The thread chain becomes thinner, so the thread chain be cut smoothly.



# Automatic tape cutter

The cutter knife automatically descends to cut a tape and /or thread chain when the sensor detects the edge of the fabric.



# Presser foot lift

Pressing the treadle with your heel raises the presser foot.



# Pneumatic lint collector

This pneumatic device strongly sucks up cutting waste and fine dust generated during sewing.

Model		[VII]	VC	AT	SC	ы		Sen	Operation	
		KH	KS	AT	<u>30</u>	PL	LC	Fabric	Safety	panel
	DJ10	0	-	-	_	0	0	_	_	0
M932	DJ21	0	_	_	O*1	0	0	0	0	0
WISSE	DJ23	_	_	0	-	0	0	0	0	0
	DJ33	_	-	0	-	0	_	0	0	0
	DJ10	_	0	ı	-	0	0	ı	_	0
M952	DJ22	_	0	-	O*2	0	0	0	0	0
WISSE	DJ23	_	_	0	_	0	0	0	0	0
	DJ33	_	-	0	_	0	_	0	0	0
M922	DJ33	_	_	0	_	0	_	0	0	0

### M932/KH/DJ10, KH/DJ21, AT/DJ23, AT/DJ33 : Safety stitch machine

Seam	Application	Fabric weight	Subclass	No. of needles	No. of threads	Needle space (mm)	Overedge width (mm)	Device type	Max.stitch length (mm)	Diff. feed ratio	Presser foot lift (mm)	Max. speed (sti/min)	Needles	Accessories
	Plain seaming	<b>M</b> edium Heavy	M932-38	2		3	4	KH/DJ10 KH/DJ21 AT/DJ23 AT/DJ33	5.3	0.7-1.7			DCx27 #14(90)	
			M932-44			5	·				5.5	7,000		LC
1			M932-70		5		5	KH/DJ21 AT/DJ23 AT/DJ33						* Except AT5F/DJ33
			M932-86				6	KH/DJ10 KH/DJ21		0.6-1.3		5,500	DCx27 #21(130)	PL
		Extra heavy	M932-86H					AT/DJ23 AT/DJ33	0.0		7	5,555		<u>eo</u>
2	3-needle	edle	M932-355	2	6	3 + 2	4	KH/DJ21 AT/DJ23 AT/DJ33	3.7	0.7-1.7	5.5	6,000	DCx27 #11(75)	* Standard on KH7A & KH7B
3	seaming	Medium	M932-551	3	0	5 + 2.5	+ 2.5 3.5	AT/DJ23		0.7-1.7	5.5	0,000		only
٠				M397-22.I			5 + 2	3	AT/DJ33					

## M952/KS/DJ10, KS/DJ22, AT/DJ23, AT/DJ33 : Overedger

Seam	Application	Fabric weight	Subclass	No. of needles	No. of threads	Needle space (mm)	Overedge width (mm)	Device type	Max.stitch length (mm)	Diff. feed ratio	Presser foot lift (mm)	Max. speed (sti/min)	Needles	Accessories	
4 5	Attaching tape	Light to medium	M952-13				4(5)	KS/DJ22 AT/DJ23				7,000			
		Medium to M952-13H Heavy	M952-13H	M052-13H	2	4	2		AT/DJ33			6	6,000	DCx27 #9(65)	LC
							7	AT/DJ23	3.7	0.7-1.7				* Except AT5F/DJ33	
6	turn down hemming	Light	M952-16S2	1	3	_	1.5	AT/DJ33			5.5	7,000	DCx27 #11(75)	PL	
7		Light to medium	M952-17				4	KS/DJ10 KS/DJ22 AT/DJ23 AT/DJ33					DCx27 #9(65)		
4	Plain	Extra heavy	M952-23B			2.5	4.5	AT/DJ23 AT/DJ33	2.7	1.2-3.5	7	6,500	DCx27 #14(90)	* Standard on	
45	seaming	eaming Light to medium M952-52 2	2	4	2		KS/DJ10 KS/DJ22	3.7	0.7-1.7	6	7,000	DCx27	KS7C & KS7E only		
		Medium to Heavy	M952-52H			_	4(5)	AT/DJ23 AT/DJ33				6,000	#9(65)		
8	Butt-end sewing	Light to medium	M952-90	1	2	_	6	AT/DJ23 AT/DJ33	6.2	_	3	5,000	DCx27 #14(90)		

### M922/AT/DJ33: Double chainstitch machine

Seam	Application	Fabric weight	Subclass	No. of needles	No. of threads	Needle space (mm)	Overedge width (mm)	Device type	Max.stitch length (mm)	Diff. feed ratio	Presser foot lift (mm)	Max. speed (sti/min)	Needles	Accessories
9	Attaching tape	Light to medium	M922-02	2	4	5	-	AT/DJ33	3.7	0.7-1.7	3.5	6,000	DCx27 #14(90)	PL

KS\*\* or KH\*\*/DJ10, KH\*\*/DJ21, KS\*\*/DJ22: Pneumatic type thread chain cutter device, PL device, and LC device.

AT7F/DJ23: Pneumatic type automatic tape cutter device, PL device, and LC device.

AT5F/DJ33: Electric type automatic tape cutter device, and PL device



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-Specifications and appearance are subjected to changes without notice.

-Read the instruction manual before operating the machine to ensure safe usage.
-Photos for illustration purpose. They may not represent actual operating conditions and/or displayed optional parts.

